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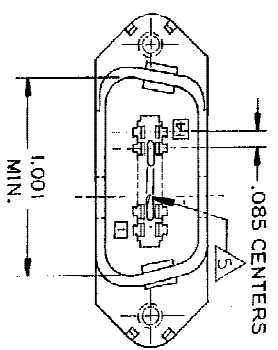
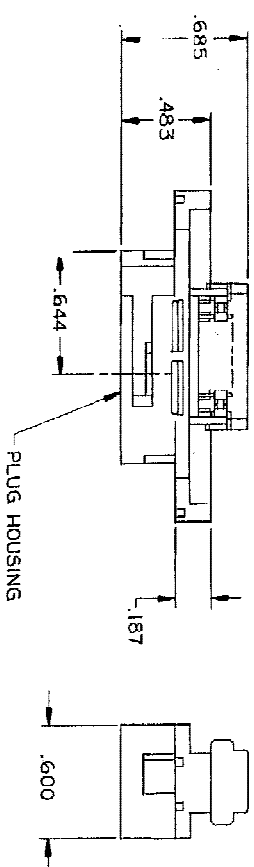
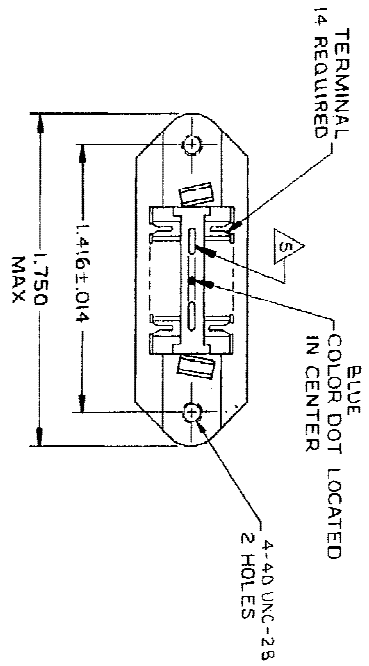
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REVISED		REVISIONS		DATE	BY
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J		2	1	2/1/80	ZR



1. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
2. ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY UNLESS OTHERWISE SPECIFIED.
3. MATERIAL:  
 HOUSING - THERMOPLASTIC (BLACK)  
 TERMINALS - HIGH STRENGTH COPPER ALLOY PLATED WITH .000030 MIN GOLD OR GOLD FLASH OVER .000030 MIN PALLADIUM NICKEL ON CONTACT MATING SURFACE. .000050 MIN NICKEL UNDERPLATE OVER ENTIRE TERMINAL.
4. WIRE SIZE: 24 & 26 AWG SOLID & 24 AWG 7 STRANDS OF COPPER CONDUCTORS. MAX INSULATION DIAMETER OF .045 IS ACCEPTABLE FOR MOST APPLICATIONS.

△ CORING MAY OR MAY NOT APPEAR AND IS AT THE DISCRETION OF TYCO ELECTRONICS.

THIS DRAWING IS A CONTROLLED DOCUMENT		REV	DATE	BY
1	INITIAL	A	12-17-79	WHL
2	APPROVED		12-17-79	
3	REVISION			
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DIMENSIONS		TOLERANCES	
INCHES		FRACTIONS	DECIMALS
0	0.001	1/16	0.001
1	0.002	1/32	0.002
2	0.003	1/64	0.003
3	0.005	1/128	0.005
4	0.007	1/256	0.007
5	0.010	1/512	0.010
6	0.015	3/128	0.015
7	0.020	1/64	0.020
8	0.030	3/32	0.030
9	0.050	1/16	0.050
10	0.075	3/32	0.075
11	0.100	1/8	0.100
12	0.150	3/16	0.150
13	0.200	1/4	0.200
14	0.300	3/8	0.300
15	0.500	1/2	0.500
16	1.000	1	1.000
17	2.000	2	2.000
18	3.000	3	3.000
19	4.000	4	4.000
20	5.000	5	5.000
21	6.000	6	6.000
22	8.000	8	8.000
23	10.000	10	10.000
24	12.000	12	12.000
25	16.000	16	16.000
26	20.000	20	20.000
27	25.000	25	25.000
28	32.000	32	32.000
29	40.000	40	40.000
30	50.000	50	50.000
31	63.000	63	63.000
32	80.000	80	80.000
33	100.000	100	100.000
34	125.000	125	125.000
35	160.000	160	160.000
36	200.000	200	200.000
37	250.000	250	250.000
38	315.000	315	315.000
39	400.000	400	400.000
40	500.000	500	500.000
41	630.000	630	630.000
42	800.000	800	800.000
43	1000.000	1000	1000.000
44	1250.000	1250	1250.000
45	1600.000	1600	1600.000
46	2000.000	2000	2000.000
47	2500.000	2500	2500.000
48	3150.000	3150	3150.000
49	4000.000	4000	4000.000
50	5000.000	5000	5000.000
51	6300.000	6300	6300.000
52	8000.000	8000	8000.000
53	10000.000	10000	10000.000
54	12500.000	12500	12500.000
55	16000.000	16000	16000.000
56	20000.000	20000	20000.000
57	25000.000	25000	25000.000
58	31500.000	31500	31500.000
59	40000.000	40000	40000.000
60	50000.000	50000	50000.000
61	63000.000	63000	63000.000
62	80000.000	80000	80000.000
63	100000.000	100000	100000.000
64	125000.000	125000	125000.000
65	160000.000	160000	160000.000
66	200000.000	200000	200000.000
67	250000.000	250000	250000.000
68	315000.000	315000	315000.000
69	400000.000	400000	400000.000
70	500000.000	500000	500000.000
71	630000.000	630000	630000.000
72	800000.000	800000	800000.000
73	1000000.000	1000000	1000000.000
74	1250000.000	1250000	1250000.000
75	1600000.000	1600000	1600000.000
76	2000000.000	2000000	2000000.000
77	2500000.000	2500000	2500000.000
78	3150000.000	3150000	3150000.000
79	4000000.000	4000000	4000000.000
80	5000000.000	5000000	5000000.000
81	6300000.000	6300000	6300000.000
82	8000000.000	8000000	8000000.000
83	10000000.000	10000000	10000000.000
84	12500000.000	12500000	12500000.000
85	16000000.000	16000000	16000000.000
86	20000000.000	20000000	20000000.000
87	25000000.000	25000000	25000000.000
88	31500000.000	31500000	31500000.000
89	40000000.000	40000000	40000000.000
90	50000000.000	50000000	50000000.000
91	63000000.000	63000000	63000000.000
92	80000000.000	80000000	80000000.000
93	100000000.000	100000000	100000000.000
94	125000000.000	125000000	125000000.000
95	160000000.000	160000000	160000000.000
96	200000000.000	200000000	200000000.000
97	250000000.000	250000000	250000000.000
98	315000000.000	315000000	315000000.000
99	400000000.000	400000000	400000000.000
100	500000000.000	500000000	500000000.000

DESCRIPTION		AS SHOWN	PART NO
14 POSITION, B SLOT CHAIR-LOCK W/ 4-40 HOLES		AS SHOWN	552282-1
CUSTOMER DRAWING			